Work Order ID 59573 Page 1 Tuesday, June 08, 2010 9:50:26 AM Item ID: D412-760-113 Accept Setup Start **Revision ID:** Stop Aft Cabin Wall and Pylon Protector Item Name: Start Qty: 3.00 **Start Date:** 6/8/2010 **Cust Item ID:** Required Date: 6/17/2010 Req'd Qty: 3.00 **Customer:** Reference: Run Start Date: 106-6 **Process Plan:** Tooling: **Approvals:** Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code Qty **Qty** Number Stamp Draw Nbr **Revision Nbr** IIN D412-760 Ε 100 0.00 0.00 Memo Document Control Photocopy bluefile & type labels per PPP D412-760-113 CHG001 110 Pick Kit 0.00 Packaging 0.00 Memo Packaging

0.00

120

Quality Control

QC4- 100% Inspect kits for completeness

Memo

W/O:			W	ORK ORDER CHANG	GES			<u>_</u>	
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:							
	Res	solution:						Date:	
NCR:		·	WORK ORI	DER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC	In this I		tion B	Verific	cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector
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Work Order ID 59573

Tuesday, June 08, 2010 9:50:26 AM



Page 2

Item ID:

D412-760-113

Accept

Setup Start

Stop



Revision ID:

Item Name:

Aft Cabin Wall and Pylon Protector

Start Date: 6/8/2010

Required Date: 6/17/2010

Start Qty: 3.00 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals:	

Process Plan:

Date:

Tooling: SPC (Y/N):

Date: Date: Run

Start

Stop

Sequence ID/

Work Center ID

QC:

Operation Description

Set Up/ **Run Hours**

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

130

Packaging Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760-113 Location:

Date:

PPP rev:

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

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W/O:			W	ORK ORDER CHANG	iES			<u>L</u>						
DATE	STEP	PRO	OCEDURE CHA		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _						
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NCR:			WORK ORDER NON-CONFORMANCE (NCR)											
DATE	STEP	Description of NC	Corrective Action Sect Action Description	ion B Sign	Verific		Approval	Approval						
		Section A	Initial Chief Eng	Chief Eng	Date		ion C	Chief Eng	QC Inspector					
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Work Order ID: 59573

Parent Item:

D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector



Start Date: 6/8/2010

Required Date: 6/17/2010

Page 1

Comments:								\$	Start Qty: 3.00	1	Requir	ed Qty: 3.0	00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1	illi	Manufactured	No			110	Each	1.0000	1	13 596	sy 1	y L	
				Location	1	Loc (<u>Oty</u>	Loc Code		59	5741	6	
				258A			1		_		•		
D2000 0					58852		1			SFF5	<u> </u>		
D3933-2	(40)	Manufactured	No			110	Each	2.0000	1.	3			
Aft Cabin Wall Protector, RH								X		533	882 1,	<u> </u>	1/1
				Location	<u>1</u>	Loc C	<u>Oty</u>	Loc Code	`				
				ST258A			2		_	_	_ 1.5		
					55793		1		-	50-29	300 500	921	
D0004.0					58853		1		<u>2</u>	885	7/6	,	
D3935-3	f i i i	Manufactured	No			110	Each	2.0000	1	3			
Pylon Wall Protector, LH										.599	718	16/	U
,				Location	<u>!</u>	Loc C	<u>Oty</u>	Loc Code					
				ST258A			2						
					58854		2		<u>.</u> -	508	54 2		
D3935-4		Manufactured	No			110	Each	2.0000	1	3	/	_	1 1 .
gylon Wall Protector, RH										195-7	6 1 K	C	10/0/14
•				Location	<u>!</u>	Loc O	<u>)ty</u>	Loc Code					
				ST258A			2				_		
					58855		2		<u> </u>	CE SEST	TO DO		

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W/O:			WO	RK ORDER CHANG	ES	M		
DATE	STEP	PRO	CEDURE CHAN	GE	Ву	Date Q	ty Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:		\	WORK ORDE	R NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC	Initial	Corrective Action Section		Verification	n Approval	Approval
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Picklist Print

Tuesday, June 08, 2010 9:50:30 AM

Page 2

Work Order ID: 59573

Parent Item:

D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector



Start Date: 6/8/2010

Required Date: 6/17/2010

	Comments:									Start Qty: 3.00		_	ed Qty: 3.00	
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
5	Aligie		Manufactured	No			110	Each	32.0000	14	-55 93	1/0>	1119	
	- 1				Location	<u>n</u>	Loc	Oty	Loc Code					
					ST098			32						
						58856		32			5885	6 32		
	D3942-3	II 2001	Manufactured	No			110	Each	0.0000	10	130 -		1	
5-वृ											59.53	<u>ک</u>	1/0/6/1	8
	MS27039-4-10		Purchased	No			110	Each	108.0000		12	_	• /	
SA	Screw													,
					Location	Ī	<u>Loc</u>	<u>Oty</u>	Loc Code					
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		 	Purchased	NO			110	Each	108.0000	6 H it iilii	18 '	. '		7,
SB			l										6	<u></u>
					Location	1	Loc	Oty	Loc Code					
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	MS27039-5-08					112273		108			7//22	15	1	
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5	SCREW												c jufc	16 (3)
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					ST293			57				ci c		
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Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	GES		· · · · · · · · · · · · · · · · · · ·	
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NCR:			WORK ORE	DER NON-CONFORM	ANCE (NCR)		
DATE	STEP	Description of NC		Corrective Action Sec	tion B	Verification	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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Picklist Print

Tuesday, June 08, 2010 9:50:30 AM

Work Order ID: 59573

Parent Item:

D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:



Start Date: 6/8/2010

Required Date: 6/17/2010

Start Qty: 3.00

Required Qty: 3.00

Component	Item ID/
Item Name	

Replacement Mfg/ Item ID Purch

Bin **Primary** Item Location Last Location Route Seq ID Unit of Qty on Measure Hand

Qty per Kit Total Qty

Qty Issued Date Status Issued

Page 3

MS27039-5-12

Purchased

No

110

Each

176.0000

Loc Code

.8 .24

#3Screw

Location

ST293

114037

Loc Oty 176

176

Dart Aerospace Ltd

W/O:		A 444	W	ORK ORDE	R CHANG	ES		· ·	4
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No.	-	DAD #.	Fault Oat		:				
i ait iio		PAR #:	Fault Cate	egory:		NCR: Yes	No DQA:	Date: _	
Resolution:		MODK ODE	DER NON-C		QA: N/C C	osea:	Date: _		
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DATE	STEP	Description of NC Section A	Initial Chief Eng		ction Section Description ief Eng	Sign 8		Approval Chief Eng	Approval QC Inspector
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REFERENCE ONLY

IIN-D412-760

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50 DADTS LIST

	5.0	PARTS LIST						
Qty	Qty	Qty	Qty	QTY	QTY	QTY		
-011	-013	-015	-017	-111	-113	-211	Part Number	Description
Х							D412-760-011	CABIN FLOOR PROTECTOR KIT
	Х						D412-760-013	CABIN FLOOR PROTECTOR KIT
		Х					D412-760-015	CABIN FLOOR PROTECTOR KIT
			Х				D412-760-017	CABIN FLOOR PROTECTOR KIT
				Х			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					Х		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						Х	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1		_				D3574-3	CABIN FLOOR PROTECTOR
	1 '		135.				D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1		6, 5	3 %				D3575-1	CABIN FLOOR PROTECTOR
1			-			*	D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
		Ī .	. 1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
	Ϊ,			ļ <u>.</u>		1	D3876-3	FORWARD WALL PROTECTOR
				<u> </u>		11	D3876-5	LH WALL PROTECTOR
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		1.2	1.	<u> </u>		1	D3876-9	RH AFT WALL PROTECTOR
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<u> </u>	ļ		ļ	L		. 1	D3876-13	DOOR PROTECTOR
<u> </u>				1 1	1	,	D3933-1 1	LH AFT CABIN WALL PROTECTOR
			ļ	1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
	ļ			1	· · · · · ·		D3935-1	LH PYLON PROTECTOR
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	-		ļ	14	14		D3942-1	ANGLE
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28 12	 	28	28	-	ļ	 	AN960JD10	WASHER
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Revision: **E**

Date: 09.12.02

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W/O:			WC	RK ORDER CHANC	GES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No: PAR #:			Fault Category: N Disposition: Q							
Resolution:									Disposition	
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR)		· -		
DATE	STEP Description of NC Section A	Description of NC		Corrective Action Section B			Verification		Approval	Approval
			Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C	Chief Eng	QC Inspector	
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